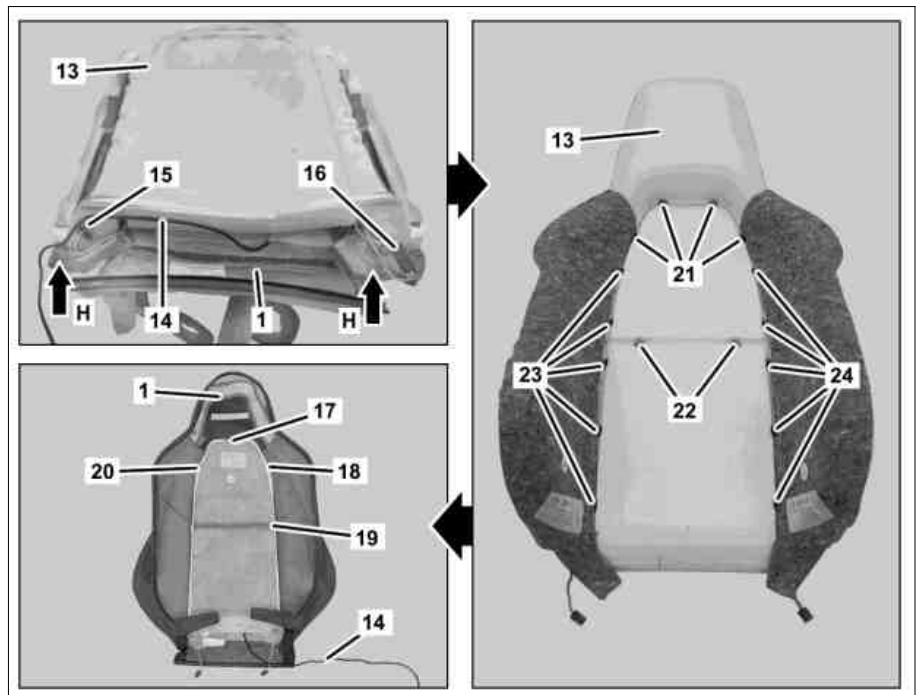


P91.10-3496-09

Shown on left side of left front seat

- 1 Cover
- 2 Back shell
- 3 Trim
- 4 Trim
- 5 Trim
- 6 Trim
- 7 Seat cushion
- 8 Lug
- 9 Shaft
- 10 Weather strip
- 11 Bracket
- 12 Bracket
- 13 Padding
- 14 Electrical wiring harness (with code (873) Seat heater for left and right front seat)

- 1 Cover
- 13 Padding
- 14 Electrical wiring harness (with code (873) Seat heater for left and right front seat)
- 15 Electrical connector (with code (873) Heated left and right front seats)
- 16 Electrical connector (with code (873) Heated left and right front seats)
- 17 Staple wire
- 18 Staple wire
- 19 Staple wire
- 20 Staple wire



P91.10-3497-06

- 21 Clip
- 22 Clip
- 23 Clip
- 24 Clip

	Remove/install	
1	Remove left or right front seat	AR91.10-P-1000CW
2	Remove seat cushion (7)	AR91.10-P-3310CW
3	Remove paneling (3, 4, 5, 6)	

4	Unhook cover (1) in range "A" from back shell (2)		
5	Unhook left and right lug (8) from shaft (9)		
6	Guide out left and right reinforcement (arrow B) of cover (1) below back shell (2)	i Installation: Ensure that reinforcement (arrow B) is seated correctly below back shell (2).	
7	Expose electrical wiring harness (14) at seat frame and guide through backrest frame	On vehicles with code (873) Seat heater for right and left front seats	
8	Beginning at bottom, unhook cover (1) with left and right edge stripping (10) all around from groove of back shell (2) using a suitable tool	<p>⚠ Do not scratch or damage painted back shell (2) in visible area, as otherwise back shell (2) must be replaced.</p> <p>⚠ Installation: Do not damage cover (1) while striking edge stripping (10) into groove of back shell (2).</p> <p>i Installation: Strike edge stripping (10) all around into groove of back shell (2) using a plastic mallet and a suitable base (e.g. plastic pad). Fabric matting must not be visible between cover (1) and back shell (2).</p>	
9	Remove left and right fabric matting from clamps (arrows C)	For vehicles on which left and right side bolster is not glued onto back shell (2). i Installation: Pull fabric matting past clamps (arrows C) before installing edge stripping (10) and hold until edge stripping (10) is struck into clamps (arrows C).	
10	Slip cover (1) over padding (13)		
11	Detach padding (13) from back shell (2) in area of left and right side bolster	On vehicles with bonded side bolsters. ⚠ Do not scratch or damage painted back shell (2) in visible area, as otherwise back shell (2) must be replaced. i Installation: Remove adhesive residue from back shell (2). Padding (13) must be replaced and is no longer bonded at left and right side bolster; new padding (13) is instead fastened with fabric matting and cover (1) in additional clamps (arrows C) to be attached.	
12	Press in padding (13) in area of left side bolster and unhook staple wires (arrows G) from hooks (arrows D) of bracket (11)	i Installation: Ensure that staple wires (arrows G) are seated correctly in hooks (arrows D) of bracket (11).	
13	Press in padding (13) in area of right side bolster and unhook staple wires (arrows F) from hooks (arrows E) of bracket (12)	i Installation: Ensure that staple wires (arrows F) are seated correctly in hooks (arrows E) of bracket (12).	
14	Remove padding (13) with cover (1)		
15	Detach lugs (arrows H) of seat heater mats from padding (13) until electrical connectors (15, 16) can be disconnected	On vehicles with code (873) Seat heater for right and left front seats i Installation: Ensure that electrical connectors (15, 16) are seated correctly in recesses of padding (13). If necessary, glue on lugs (arrows H) with special adhesive. Special glue	*BR00.45-Z-1002-02A
16	Disconnect electrical connectors (15, 16)	On vehicles with code (873) Seat heater for right and left front seats	
17	Unclip staple wire (18) from clips (23)	⚠ Risk of breakage of clips (23).	
18	Unclip staple wire (20) from clips (24)	⚠ Risk of breakage of clips (24).	
19	Unclip staple wire (19) from clips (22)	⚠ Risk of breakage of clips (22).	
20	Unclip staple wire (17) from clips (21)	⚠ Risk of breakage of clips (21).	
21	Remove cover (1) from padding (13)		
22	Remove staple wires (17, 18, 19, 20) from cover (1)	When replacing cover (1).	
23	Install in the reverse order		

Repair materials

Number	Designation	Order number
BR00.45-Z-1002-02A	Adhesive Terokal 2444	A 000 989 92 71